

# GUR<sup>®</sup> 4012

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UHMW-PE powder grade

## Product information

Resin Identification	(PE-HMW)	ISO 1043
Part Marking Code	>(PE-HMW)<	ISO 11469
Average molecular weight	1.7E6 g/mol	Margolies' equation
Average particle size, d50	135 µm	laser scattering

## Rheological properties

Viscosity number	1100 cm <sup>3</sup> /g	ISO 307, 1628
Intrinsic viscosity	1000	ISO 307, 1628

## Typical mechanical properties

Tensile modulus	900 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	22 MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	9 %	ISO 527-1/-2
Tensile stress at 50% strain	19 MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	42 MPa	ISO 527-1/-2
Nominal strain at break	550 %	ISO 527-1/-2
Elongational stress F, 150/10	0.04 MPa	ISO 21304-2
Charpy double notched impact strength, 23°C	190 kJ/m <sup>2</sup>	ISO 21304-2
Poisson's ratio	0.45 <sup>[C]</sup>	
Shore D hardness, 15s	60	ISO 48-4 / ISO 868

[C]: Calculated

## Tribological properties

Wear by sandslurry method (based on GUR 4120=100)	140
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## Thermal properties

Temperature of deflection under load, 1.8 MPa	41 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	80 °C	ISO 306

## Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E12 Ohm	IEC 62631-3-2

## Physical/Other properties

Density	940 kg/m <sup>3</sup>	ISO 1183
Bulk density	450 kg/m <sup>3</sup>	ISO 60

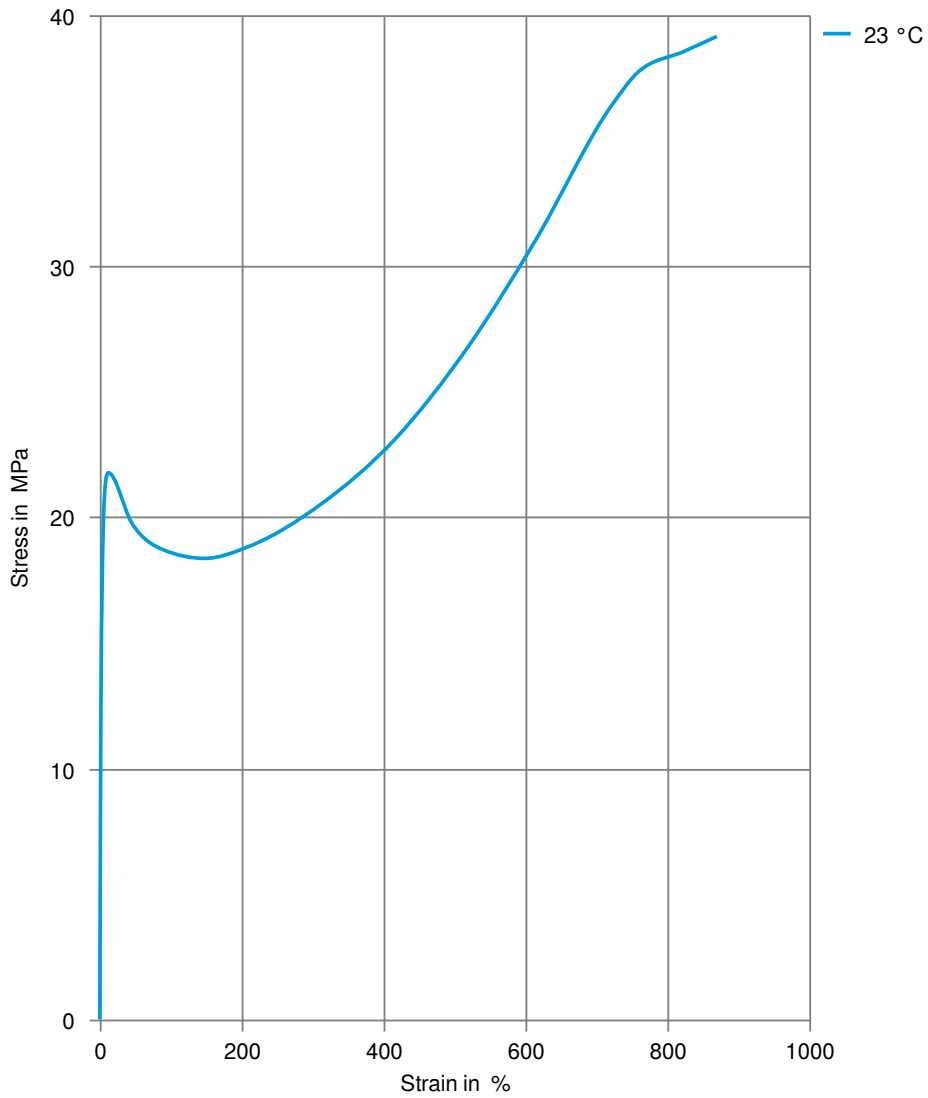
## Characteristics

Processing	Porous Sintering
Delivery form	Powder
Special characteristics	High impact or impact modified, Hydrolysis resistant, Low wear / Low friction, Chemical resistant

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Stress-strain



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## Secant modulus-strain

